

Date: Wednesday, 4/26/2006 12:58:38 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: REAR OVERHEAD PASSENGER MODIFICATION KIT
Job Number	: 26857		
Estimate Number	: 12344		
P.O. Number	: N/A	Part Number	: D206746041
This Issue	: 4/26/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: N/A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 26856	Drawing Revision	: A PRELIMINARY
	Type	Material	: N/A
	: SMALL / MED FAB	Due Date	: 4/28/2006
Written By	: SEE COMMENT BELOW	Qty:	1 Um: Each
Checked & Approved By	: SEE ABOVE USER & DATE		
Comment	: est rev A 06.03.22 New Issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	999770094	BELL EYEBALL VENT
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description
2	99977009-4	Bell eyeball

batch

M106158 ✓

2.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy D206-746 bluefile & type labels per PPPD206-746-041

3.0	EA934NA	HYSOL ADHESIVE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description
—	EA-934NA	Hysol adhesive

batch

4.0	D3472041	CABIN HEAT OUTLET DEFLECTOR
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description
2	D3472-041	Cabin Heat outlet

batch

B261727 ✓

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5.0	D34725	FLAT DOUBLER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3472-5	Flat doubler	B26128

6.0	D3479041	INLET ADAPTER
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3479-041	Inlet adapter	B26854

7.0	D3480041	Eyeball Inlet adapter
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3480-041	eyeball inlet adapter	B26598

8.0	D3480043	Eyeball adapter
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3480-043	Eyeball adapter	B26698

9.0	D34807	Gasket
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3480-7	Gasket	B26697

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10.0	AN34A	Bolt
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
8	AN3-4A	Bolt	M18369

11.0	AN96010L	Washer
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
16	AN960-10L	Washer	M17700

12.0	CR224842	RIVET
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Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
24	CR2248-4-2	Rivet	M19492

13.0	MS27039110	Screw
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
8	MS27039-1-10	Screw	M18836

14.0	NAS1738B42	Blind Rivet
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
12	NAS1738B4-2	Rivet	M16735

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Seq. #: Machine Or Operation: Description :

15.0 NAS679A3 NUT SELF LOCK



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
8	NAS679A3	Lock nut	M100396

16.0 PR1422B12 SEALANT 653 SEMKIT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
	PR-1422B12	SEALANT 653 SEMKIT	

17.0 TY527M TYRAPS



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
4	TY-527M	Ty raps	M19326

18.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

19.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-746-041

Location:

PPP Rev: Draft

20.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



06/04/28 ①